



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-111
Job Sheet 179902



Part No: D2565-111

Job Qty: 6 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 7/20/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV E IPP: E 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC
IPP: E

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Small Fab-4		Smf
100	Brake NC	6 pcs	7/20/18	7/20/18	0.71	0.93	Brake NC 3		Smf
110	Small Fab	6 pcs	7/20/18	7/20/18	0.00	0.88	Small Fab		Smf
120	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC5		38
130	Powdercoat	6 pcs	7/20/18	7/20/18	0.00	0.16	Powdercoat2		BR 18-7-17
140	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC3		38
150	Packaging	6 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3		JUL 24 2018
160	QC21-SA	6 Ea	7/20/18	7/20/18	0.00	0.00	QC21		JUL 24 2018

Part Op 100 - Punch as per Dwg D2565 using DT 8313 Deburr

Descriptions: 110 - Deburr

130 - START TIME: 11:30 FINISH TIME: 12:00 O.V.T: 400° M B8839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	6.8250 ft (1.1375 ea)	90-Start up Operation	5079582
				5072326

13.900

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	7	149	0

Part Specifications

Specifications could not be found.

Plex 6/25/18 3:48 PM dart.white.jesse



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Container No: S092430



Part: D2565-111

Job No: 179902

Serial No/Batch: S092430

Revision:
Inspector:
Exp Date:
Instructions:

Date: 07/17/18

274
82
214

440
12
204